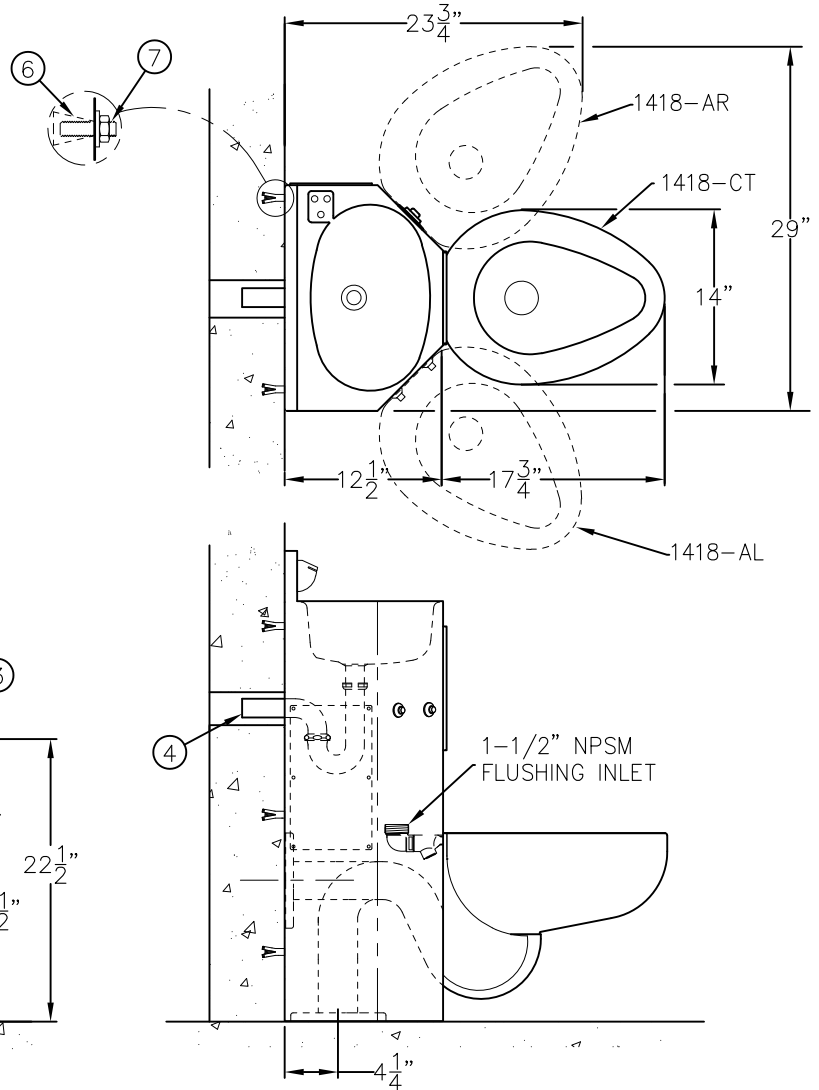
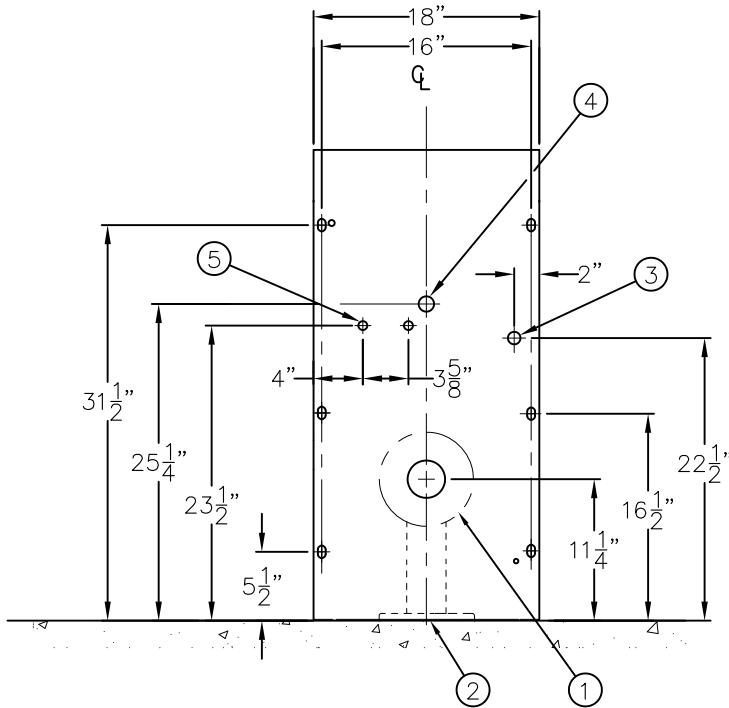




REFERENCE DRAWINGS	
-4 VALVE BODY HOT & COLD	9955-005-003
-3 VALVE BODY SINGLE TEMP	9955-006-003
SLEEVE INSTALLATION	9925-207-001

ROUGH-IN VIEW FROM FIXTURE SIDE OF 1418FA-CT & 1418FA-AR UNITS FOR FLOOR OR WALL OUTLET. 1418FA-AL UNITS OPPOSITE.



INSTALLATION INSTRUCTIONS:

IMPORTANT: SOME OPTIONS MAY SLIGHTLY ALTER INSTALLATION PROCEDURES. READ ALL SUPPLEMENTAL DRAWINGS BEFORE INSTALLATION OF FIXTURE. ALL FASTENERS, PLATES AND NUTS PROVIDED ARE ESSENTIAL IN PROPERLY ANCHORING THE FIXTURE. ACORN CANNOT ASSUME ANY RESPONSIBILITY FOR UNITS IMPROPERLY INSTALLED.

A- ROUGH-IN PLUMBING FOR THE FOLLOWING CONNECTIONS:

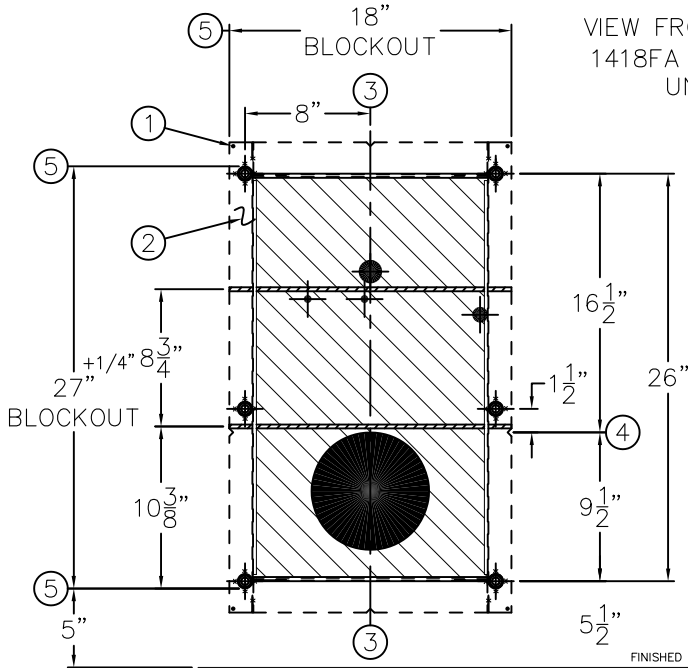
- **TOILET WALL WASTE OUTLET:** 7-1/2" DIA. RECESSED GASKET FLANGE (1)
- **TOILET FLOOR WASTE OUTLET:** 7-1/2" DIA. RECESSED GASKET FLANGE WITH 5/16" TAPPINGS AT 6" O/C (2).
- FLUSH VALVE INLET CONNECTION 1" NPT (3).
- LAVY WASTE OUTLET (4) 1-1/2" O.D. PLAIN END STANDARD.
- 1/2" NPS LAVY VALVE ROUGH-IN (5).

- B- USE INSTALLER PROVIDED 1/2" WALL ANCHORS (6). SECURE (6) 1/2"-13 UNC STUDS (7) INTO WALL ANCHORS OR FOR UNITS WITH OPTIONAL -SW WALL SLEEVES; SECURE 1/2"-13 STUDS TO SLEEVE ANCHOR TAPPINGS.
- C- INSTALL HYDRAULIC FLUSH VALVE AND PUSHBUTTON (SHIPPED LOOSE) WITHIN CABINET.
- D- BEFORE FASTENING FIXTURE TO THE WALL, FLOOR OUTLET TYPE FIXTURES MUST BE SET IN PLACE ON WASTE CONNECTION.
- E- LOCATE FIXTURE INTO PLACE, REMOVE ACCESS PANELS, SECURE FIXTURE TO WALL ANCHORS OR SLEEVE ANCHORS WITH NUTS AND WASHERS. MAKE SUPPLY AND WASTE CONNECTIONS AS REQUIRED. LAVY WASTE OF 1-1/2" O.D. PLAIN END SUITABLE FOR A COMPRESSION CONNECTION.

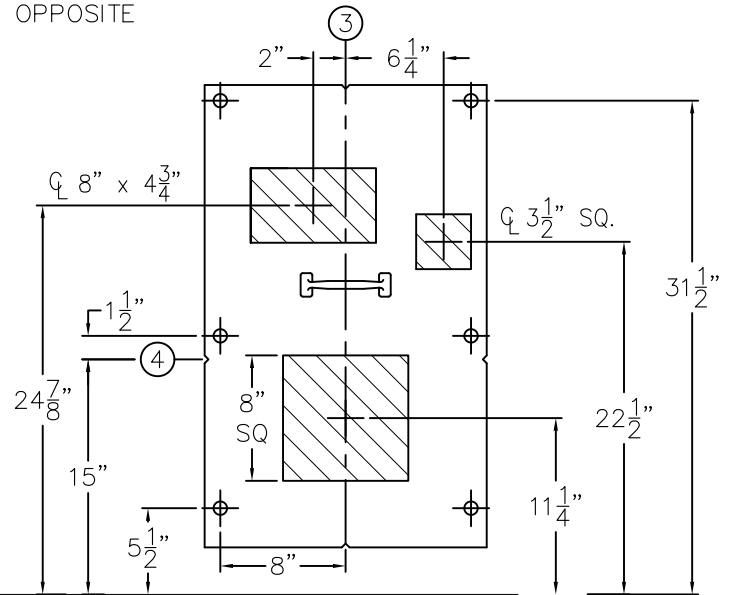
HYDRAULIC FLUSH VALVE NOTES:

1. DO NOT CUT LENGTH OF TUBING PROVIDED.
2. DO NOT TAPE OR FIX TUBING IN A STATIONARY POSITION.

<p>ACORN ENGINEERING COMPANY P.O. BOX 3527 Industry, CA 91744 15125 Proctor Ave Industry, CA 91746 (626) 336-4561 FAX (626) 961-2200</p>	<p>TITLE 18" LAV-TOILET FRONT ACCESS COMBY ANCHORING CAT. #1418FA</p>		
	<p>MANUFACTURE DATE</p> <p>APRIL 30, 1998</p> <p>TO PRESENT</p>	<p>DATE ISSUED</p> <p>3/19/98</p> <hr/> <p>DATE REVISED</p> <p>10/19/10</p>	<p>DRAWING NUMBER</p> <p>9925-030-002</p>

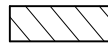


WALL SLEEVE (-SW)



METAL TEMPLATE (-MT)

RIGHT HAND FIXTURE ROUGH-INS SHOWN FROM FIXTURE SIDE, LEFT HAND FIXTURE OPPOSITE



SHADED AREAS ARE REQUIRED WALL OPENINGS

WALL SLEEVE

SLEEVES ARE INSTALLED IN FORMS (USING NAIL HOLES ① PROVIDED) OR GROUTED INTO BLOCK WALLS, BECOMING A PERMANENT PART OF WALL.

- A. INSTALL SLEEVE WITH FLANGE ② ON CHASE SIDE OF WALL.
- B. LOCATE TOP AND BOTTOM NOTCHES AT VERTICAL CENTERLINE ③ OF PLUMBING FIXTURE.
- C. LOCATE SIDE NOTCHES ④ AT DIMENSION SHOWN, MEASURED FROM THE FINISHED FLOOR ON CELL (FIXTURE) SIDE.

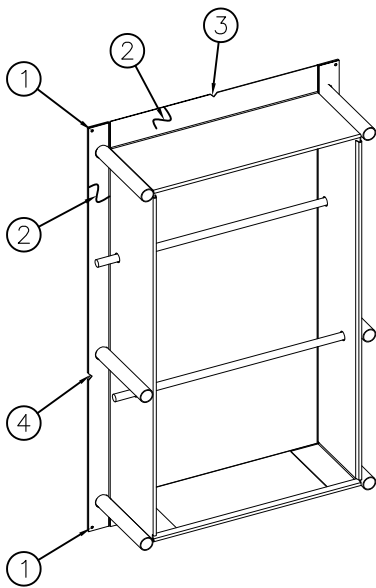
NOTES:

- 1. FOR POURED WALL CONSTRUCTION, TEMPORARY BRACING SHOULD BE INSTALLED WITHIN SLEEVE OPENING TO PREVENT DEFORMATION TO SLEEVE WHICH MAY OCCUR DURING POUR. DO NOT POUR CONCRETE DIRECTLY ON TOP OF WALL SLEEVE.
- 2. WHEN SLEEVES ARE NOT AVAILABLE BLOCKOUT FOR SLEEVE OPENING IN WALL PER DIMENSIONS SHOWN ⑤.

METAL TEMPLATE

TEMPLATES ARE USED TO LAYOUT REQUIRED WALL OPENINGS FOR SUBSEQUENT FLAME CUTTING OR CORE DRILLING.

- A. STRIKE A HORIZONTAL CHALK LINE ④ ON THE WALL AT DIMENSION SHOWN, MEASURED FROM THE FINISHED FLOOR ON CELL (FIXTURE) SIDE. THIS WILL LOCATE CENTERLINE FOR HORIZONTAL NOTCHES ON TEMPLATE.
- B. STRIKE A VERTICAL CHALK LINE ③ ON THE WALL TO INDICATE CENTERLINE OF FIXTURE. THIS WILL LOCATE CENTERLINE FOR VERTICAL NOTCHES ON TEMPLATE.
- C. PLACE TEMPLATE AGAINST WALL. LOCATE NOTCHES ALONG CHALK LINES. MARK WALL FOR REQUIRED OPENING.

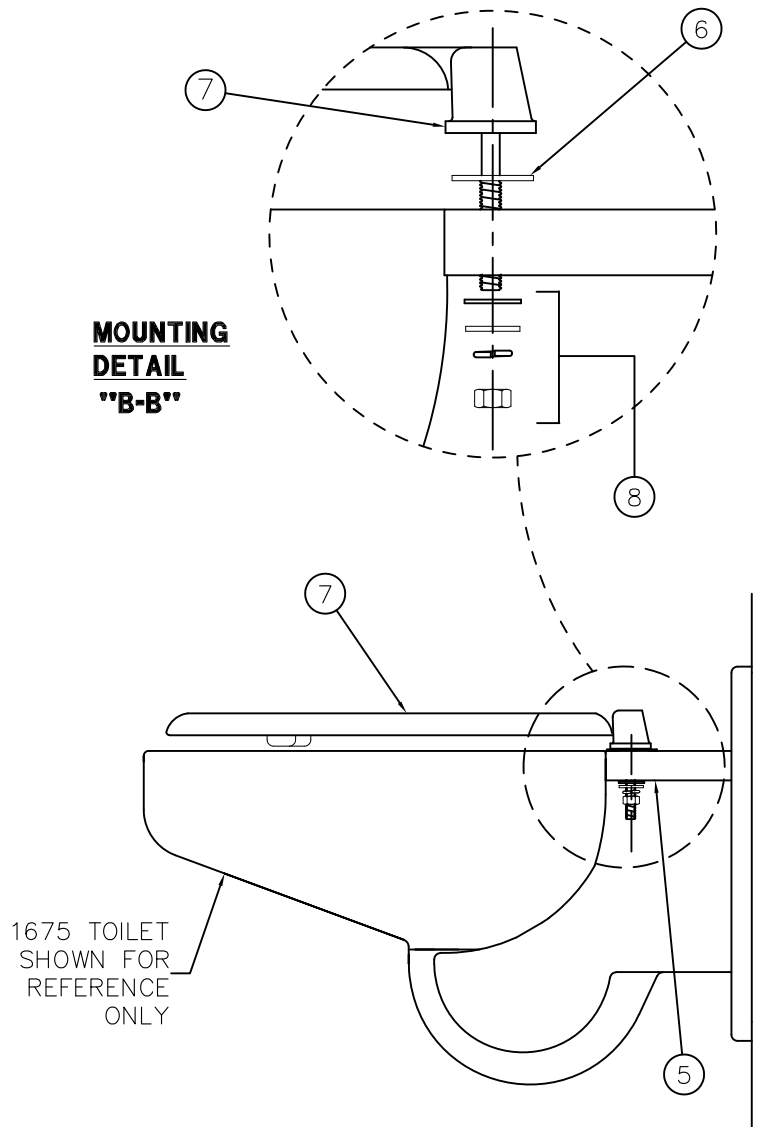
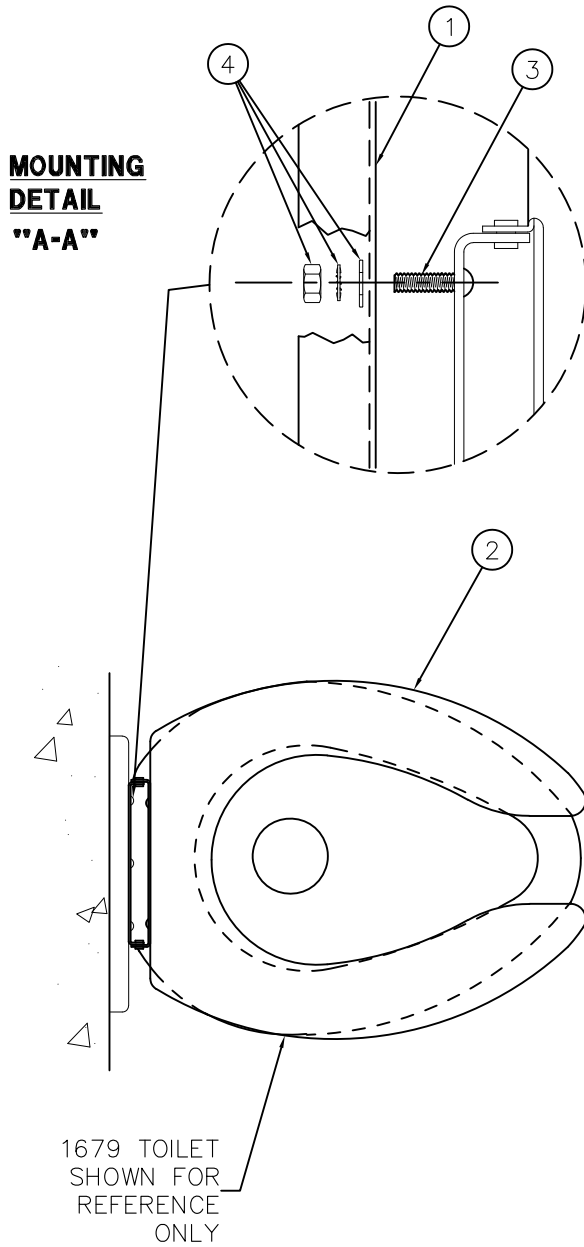


WALL SLEEVE (-SW)



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TITLE -SW WALL SLEEVE & -MT METAL TEMPLATE CAT# 1418FA CT/AR /AL		
MANUFACTURE DATE JUNE 1971 TO PRESENT	DATE ISSUED 09/23/92	DRAWING NUMBER 9925-207-001
	DATE REVISED 01/11/17	



**INSTALLATION INSTRUCTIONS-COMBY AND 1679 TOILET
TOILET PRIOR TO MOUNTING FIXTURE ON WALL:**

- A-LOCATE HINGED SEAT MOUNTING HOLES ON FIXTURE ①.
- B-POSITION HINGED SEAT ② AGAINST UNIT ① BY INSERTING SCREWS ③ INTO MOUNTING HOLES.
- C- ASSEMBLE NUT, WASHER AND LOCK-WASHER ④ AS SHOWN IN MOUNTING DETAIL "A-A".

**INSTALLATION INSTRUCTIONS-TOILETS
PRIOR TO MOUNTING FIXTURE ON WALL:**

- D-LOCATE HINGED SEAT MOUNTING HOLES IN FIXTURE ⑤.
- E-INSERT WASHERS ⑥ BETWEEN TOP OF TOILET AND HINGED SEAT ⑦.
- F- POSITION HINGED SEAT ⑦ ON TOP OF UNIT.
- G- ASSEMBLE HARDWARE ⑧ AS SHOWN IN MOUNTING DETAIL "B-B"



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TITLE -HS HINGED SEAT OPTION INSTALLATION DETAIL - COMBYS AND TOILETS

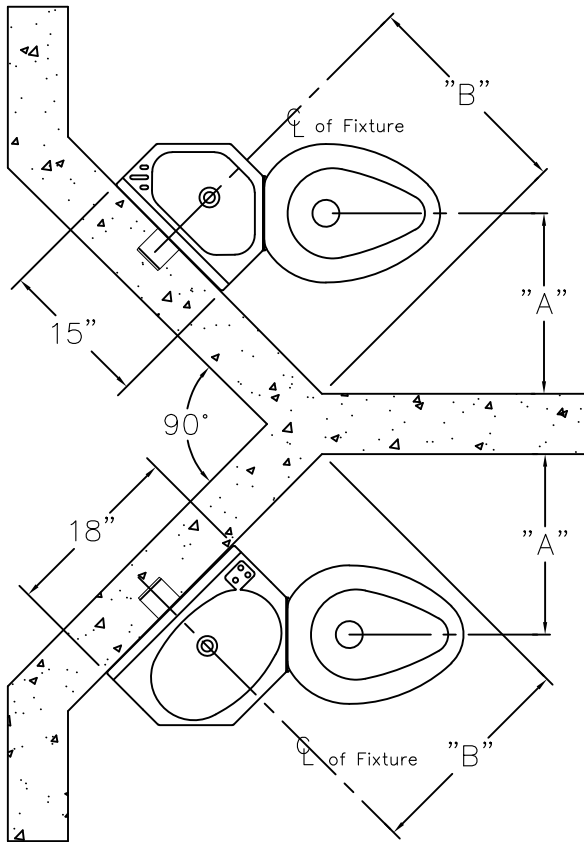
MANUFACTURE DATE	DATE ISSUED	DRAWING NUMBER
FEBRUARY 1999 TO PRESENT	02/22/99	
	DATE REVISED	9925-048-001
	03/26/01	



Model #	Dimensions	
	"A"	"B"
1415	15"	18"
1415	18"	22"

Note:
"B" Dimensions are taken from cell side.

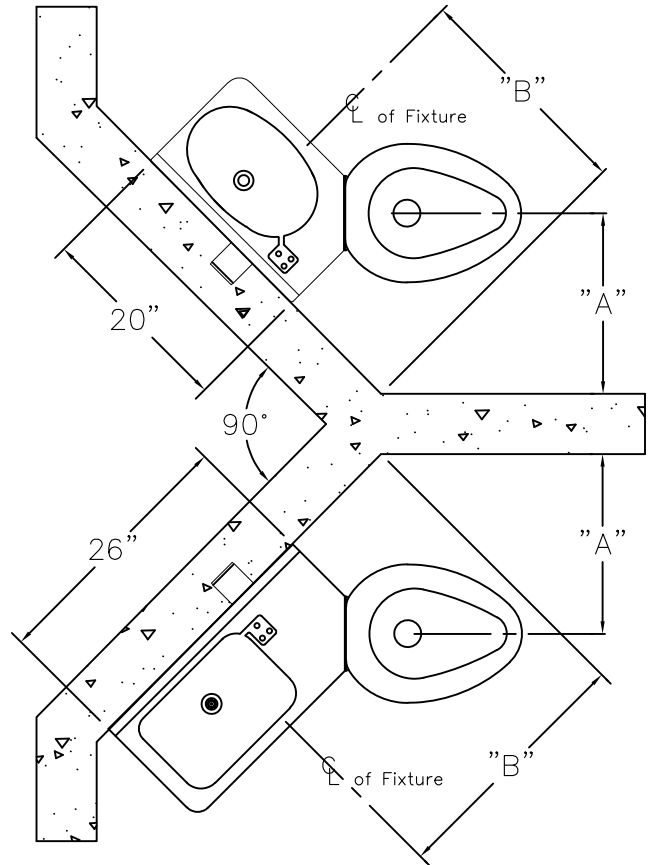
1415-AL Angled left shown
-AR Angled right opposite



Model #	Dimensions	
	"A"	"B"
1420	15"	18"
1420	18"	23"

Note:
"B" Dimensions are taken from cell side.

1420-AL Angled left shown
-AR Angled right opposite



1418-AR Angled right shown
-AL Angled left opposite

Model #	Dimensions	
	"A"	"B"
1418	15"	17"
1418	18"	22"

Note:
"B" Dimensions are taken from cell side.

Model #	Dimensions	
	"A"	"B"
1426	15"	21"
1426	18"	26"

Note:
"B" Dimensions are taken from cell side.

1426-AR Angled right shown
-AL Angled left opposite

THIS SHEET IS INTENDED TO ASSIST INSTALLER WITH LOCATION OF UNIT CENTERLINE ON CHASE WALL WHEN ANGLED TOILET BOWLS ARE SPECIFIED.

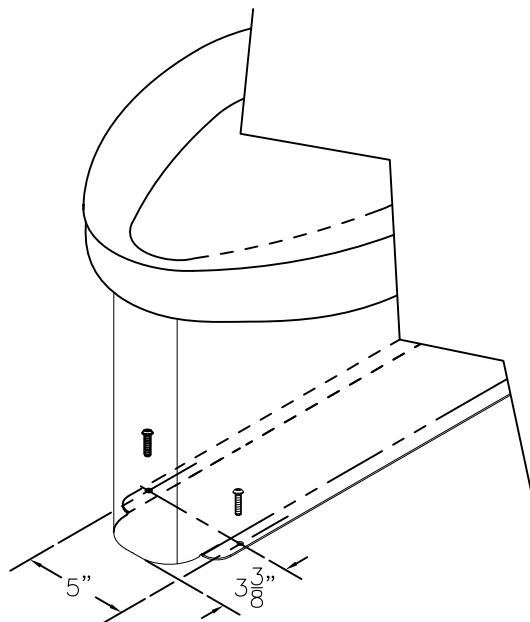
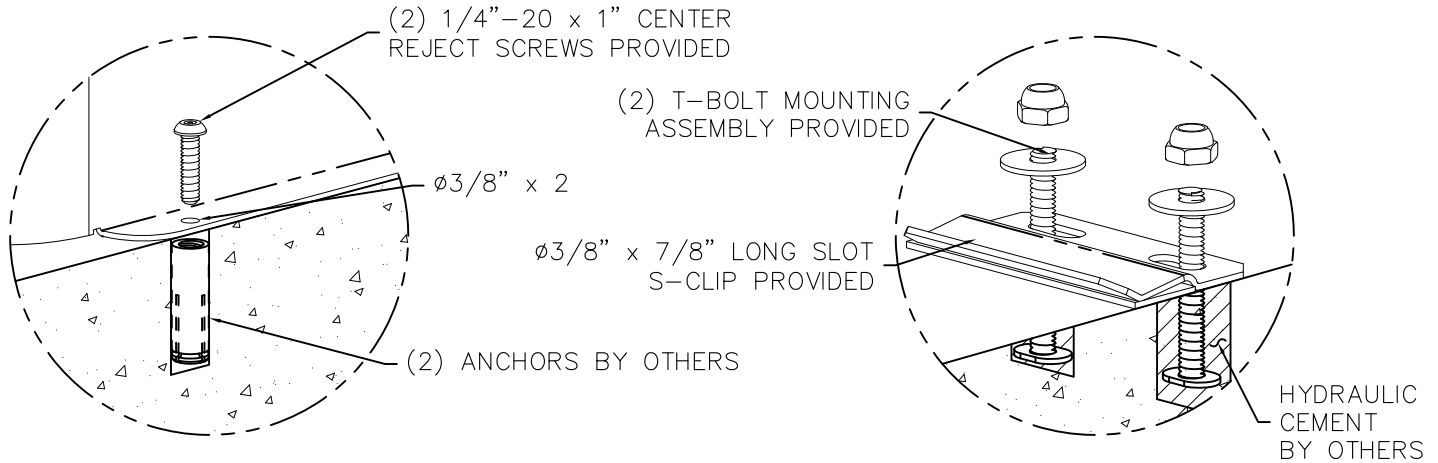
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(626) 336-4561 FAX (626) 961-2200

TITLE CELL LAYOUT FOR COMBY FIXTURES WITH -AL/-AR ANGLED TOILET BOWLS

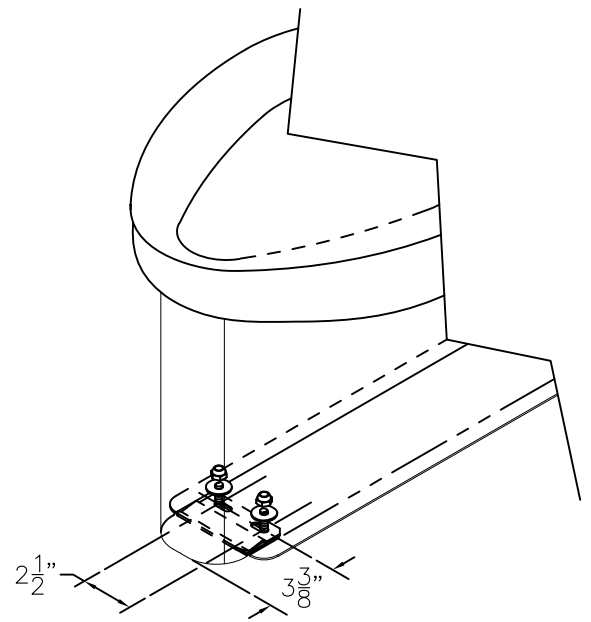
MANUFACTURE DATE
JUNE 1997
TO PRESENT

DATE ISSUED
6/5/97
DATE REVISED

DRAWING NUMBER
9925-038-001



FLANGE MOUNTING



S-CLIP MOUNTING

-SS-SPS SUICIDE RESISTANT SKIRT OPTION IS PROVIDED WITH ADDITIONAL MOUNTING POINTS NOT NORMALLY PROVIDED WITH OUR STANDARD FIXTURES AND COME IN TWO STYLES AS INDICATED BELOW.

FIXTURES w/ FLANGE MOUNTING:

- A-AFTER ROUGHING IN AS REQUIRED, PLACE FIXTURE IN POSITION AND USE AS TEMPLATE TO LOCATE AND MARK FLANGE POINTS ON FLOOR.
- B-REMOVE FIXTURE AND INSTALL FLOOR ANCHORS BY OTHERS FOR 3/8" DIAMETER FLANGE PUNCHING.
- C-ALIGN WALL AND FLOOR ANCHORING POINTS AND COMPLETE FIXTURE INSTALLATION AS INDICATED BY THE FIXTURE INSTALLATION SHEET PROVIDED.

FIXTURES w/ S-CLIP:

- A-AFTER ROUGHING IN AS REQUIRED, PLACE FIXTURE IN POSITION AND USE AS A TEMPLATE TO LOCATE AND MARK S-CLIP MOUNTING LOCATION ON FLOOR AS INDICATED.
- B-REMOVE FIXTURE, INSTALL T-BOLTS FOR S-CLIP 3/8" x 7/8" LONG MOUNTING SLOTS AND SECURE WITH HYDRAULIC CEMENT (BY OTHERS)
- C-INSTALL S-CLIP
- D-PLACE FIXTURE ON FLOOR POSITIONING THE "NOSE" OF THE SKIRT SEVERAL INCHES IN FRONT OF S-CLIP MOUNTING LOCATION, SLIDE FIXTURE INTO PLACE ENGAGING THE S-CLIP AND ALIGNING WALL MOUNTING LOCATIONS. COMPLETE FIXTURE INSTALLATION AS INDICATED BY THE FIXTURE INSTALLATION SHEET PROVIDED.



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TITLE **-SPS MOUNTING DETAIL**

MANUFACTURE DATE
AUGUST 2012
TO PRESENT

DATE ISSUED
08/15/12
DATE REVISED
11/05/13 A

DRAWING NUMBER
9925-007-001